



# BAZAN GROUP

GADIV PETROCHEMICAL  
INDUSTRIES LTD

Certified ISO-9001 / ISO 14001 / ISO 45001

## PARA - XYLENE SPECIFICATIONS

Revision 7

Updated March 10, 2023

Spec No. X724

PROPERTY	UNITS	MIN	MAX	METHOD
Appearance (at 18-25°C)	---	Clear liquid, free from sediments		
para-Xylene Assay	% w/w	99.70		ASTM D 7504
meta-Xylene Content	% w/w		0.2	ASTM D 7504
ortho-Xylene Content	% w/w		0.1	ASTM D 7504
Ethyl Benzene Content	% w/w		0.15	ASTM D 7504
Toluene Content	% w/w		0.1	ASTM D 7504
Non Aromatics Content	% w/w		0.05	ASTM D 7504
Density at 15 Deg C	Kg/l	0.864	0.867	ASTM D 4052
Distillation Range, 138.3°C included	Deg C		1.0	ASTM D 850
Colour	Pt/Co Scale		10	ASTM D 1209
Acid Wash Colour	---		1	ASTM D 848
Bromine Index	---		20	ASTM D 2710
H <sub>2</sub> S, SO <sub>2</sub> Content	---	Negative		ASTM D 853
Total Chlorine	mg/Kg		1	ASTM D 7536
Total Sulphur	mg/Kg		1	ASTM D 5453/ ASTM D 7183

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